



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ASAD

D3564-11
Job Sheet 169234



Part No: D3564-11

Job Qty: 12 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/15/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Eagle Copters Australasia Pty Ltd (CEAGL13)

67 Aviation Drive Coffs Harbour, NSW, 2450 Australia ph:61 2 6690 3300

Note: 09/20/2017JR - Replaces D2577-3.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/14/17	0.00	0.00	Start Up Waterjet		SL
100	Waterjet	12 pcs		12/14/17	0.00	2.09	Waterjet1		SL DAB
120	QC	12 pcs		12/14/17	0.00	0.00	QC8		SL 38
130	Brake NC	12 pcs		12/14/17	0.38	0.80	Brake NC 1		SL 9-85
140	QC	12 pcs		12/14/17	0.00	0.00	QC5		SL
150	Autoweld 1	12 pcs		12/14/17	0.00	5.10	Automated welding		SL
160	QC	12 pcs		12/14/17	0.00	0.00	QC10		SL
170	QC	12 pcs		12/14/17	0.00	0.00	QC5		SL
180	SprayPaint	12 pcs		12/15/17	0.00	1.20	Spray Paint		DI 17 12-28
190	QC	12 pcs		12/15/17	0.00	0.00	QC5		SL
200	Packaging	12 pcs		12/15/17	0.00	0.00	Packaging3-1		BEB 17/12/24
210	QC21-SA	12 Ea		12/15/17	0.00	0.00	QC21		SL

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	17	107	0	0

SOD845

Rock yard 138705 exp 12/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		DEPARTMENT/PROCESS Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ Rec/Store/Packaging ☐ Other ☐ Supplier ☐																																																					
Date : _____		Step #: _____				MRB (QSI042) Approval																																																					
Description Work Order Devia*: _____																																																											
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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	3.227inches $\pm$ 0.010	3.237 3.217		
2	Wearshoe	2.432inches $\pm$ 0.010	2.442 2.422		
3	Wearshoe	2.500inches $\pm$ 0.010	2.510 2.490		
4	Wearshoe	6.000inches $\pm$ 0.010	6.010 5.990		
5	Wearshoe	12.104inches $\pm$ 0.010	12.114 12.094		
6	Wearshoe	18.000inches $\pm$ 0.010	18.010 17.990		
7	Wearshoe	18.000inches $\pm$ 0.030	18.030 17.970		
8	Wearshoe	9.000inches $\pm$ 0.030	9.030 8.970		
9	Wearshoe	11.500inches $\pm$ 0.030	11.530 11.470		
10	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
11	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290		
12	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187		
13	Wearshoe	0.375inches $\pm$ 0.010	0.385 0.365		
14	Wearshoe	0.063inches $\pm$ 0.010	0.073 0.053		

Plex 12/5/17 11:20 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	